

Date: Tuesday, 28/10/2008 10:14:09 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: RUBBER CUSHION		
Job Number	: 42998			Part Number	: D3595075395		
Estimate Number	: 12983			Drawing Number	: D3595 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 28/10/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 04/11/2008		
Previous Run	: 40780			Qty:	30	Um:	Each
Written By	:			Comment	: Est Rev:A New Issue 07-08-07 JLM Verified By:EC		
Checked & Approved By	:			<u>U</u>			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO80S125	NEOPRENE SHEET 0.125  <b>Comment: Qty.: 0.0206 sf(s)/Unit Total : 0.6180 sf(s)</b> <b>NEOPRENE SHEET 0.125 103838 1B 8-10-29</b>
2.0	WATER JET	FLOW WATER JET  <b>Comment: FLOW WATER JET</b> <b>1-Cut as per Dwg D3595</b> <b>Dwg Rev: A 1B 8-10-29</b> <b>Prog Rev: A</b> <b>2-Deburr if necessary</b> 
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  <b>1B 8-10-29</b> <b>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</b>
4.0	QC8	SECOND CHECK  <b>Comment: SECOND CHECK</b>  <b>S 06/02/29 (107) coaten</b>
5.0	PACKAGING 1	PACKAGING RESOURCE #1  <b>Comment: PACKAGING RESOURCE #1</b> <b>Identify and Stock</b> <b>Location: X tube assy</b> <b>RT 08-11-03</b>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: RUBBER CUSHION

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08/11/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

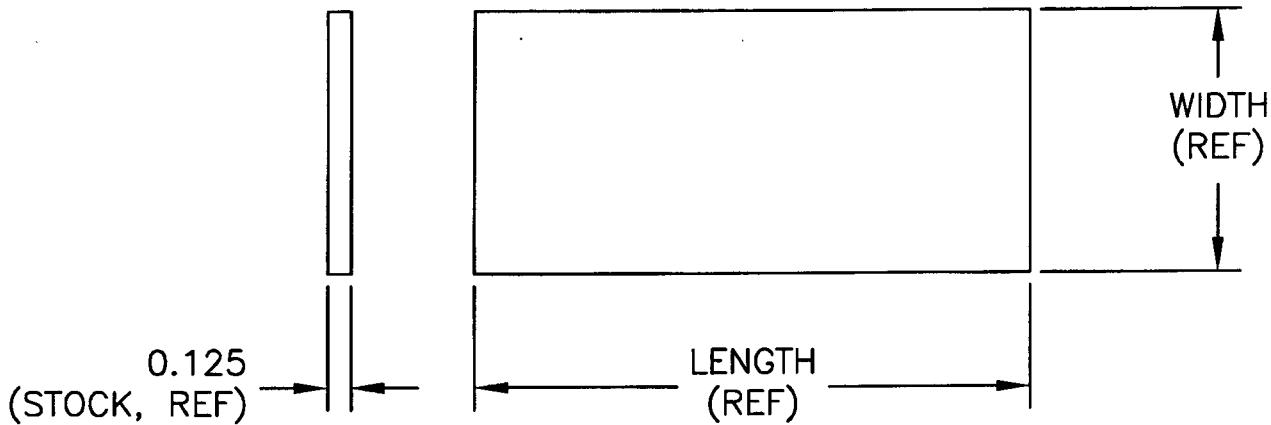
**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>jj</i>	APPROVED <i>jj</i>	DRAWING NO. D3595	REV. A	SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS	
A	07.02.07	NEW ISSUE		

RELEASED

07.02.14 *jj*

## SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

  
WIDTH  
LENGTH

EG: 0.75" x 4.30" RUBBER CUSHION = D3595-075-430

### NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,  
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	42998
Description: RUBBER CUSHION	Part Number:	D3595-075
Inspection Dwg: 3595 Rev: A		Page 1 of 1

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## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      X Prototype

Measured by: <u>B</u>	Audited by: <u>C</u>	Prototype Approval: <u>1</u>
Date: <u>8-10-09</u>	Date: <u>08/10/09</u>	Date: <u>14</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	